



Hu Conference
17-18 March 2015
Atlanta, GA

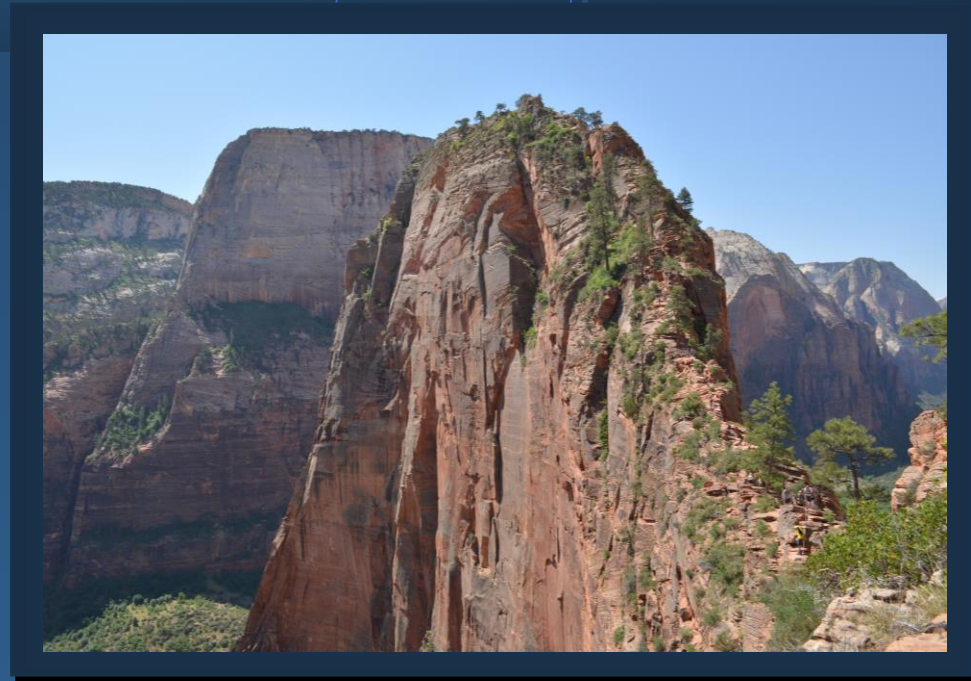


Risk-Based Thinking: An Operating Philosophy for Long-Term Success

Tony Muschara, CPT



The Certified Performance Technologist (CPT) designation is awarded by the International Society for Performance Improvement (ISPI) to experienced practitioners in the field of organizational performance improvement whose work meets both the performance-based Standards of Performance Technology and application requirements.







Problem: Events / Incidents*

Harm – to one or more assets (people, product, or property) due to an uncontrolled:

- ◆ *transfer* of energy
- ◆ *transport* of mass (solid | liquid | gas)
- ◆ *transmission* of information

Safety: An asset's freedom from unacceptable risk of harm[#]

Reliability: Ability to succeed under varying conditions^β

* Adapted from Perrow, C. (1999), *Normal Accidents*, p.66.

Reason, J. (1997), *Managing the Risks of Organizational Accidents*, p.107.

β Hollnagel, E., et al. (Eds.) (2013), *Resilience Engineering In Practice*, p.277.,



Workplace Realities

- ◆ Market Place – competition, faster-better-cheaper, various demands, many implicit, pressures, and resource constraints, goal conflicts: faster, better, cheaper, & safer
- ◆ Human fallibility: 50 errors per day (3-4 errors per hour)
- ◆ Error traps – local factors that provoke error, uncertainty, complexity, surprises, etc.
- ◆ Land mines – hidden sources of energy, mass, and information that could cause harm to assets; configuration
- ◆ Risks – inherent, dynamic, emergent
- ◆ Defenses – missing, faulty, and sometimes bypassed
- ◆ Overconfidence in the System



Conundrum*

Productivity: Efficiency

- ◆ Keeping the investment of time, energy, and resources used to accomplish an outcome as low as possible

Safety: Thoroughness

- ◆ Conducting an activity only when confident that the necessary conditions exist so that an activity can be accomplished with no unwanted side-effects

What do you do when you can't do everything you want?



Risk-Based Thinking*

Fundamental
First Principle

- ◆ **Anticipate** – know what to expect
- ◆ **Monitor** – know what to pay attention to
- ◆ **Respond** – know what to **do**
- ◆ **Learn** – know:
 - what has happened (past)
 - what is happening (present)
 - what to change (future)



Operating Philosophy:
a way of doing business and work



Safety Misunderstood*

- ◆ Safety is **NOT** the absence of accidents.
- ◆ Safety is the **presence** of defenses in your processes, procedures, facilities, methods, and practices.
- ◆ Safety is what you **DO** to ensure the integrity of **assets** using a variety of controls, barriers, and safeguards

*Woods, D. et al. (2010), *Behind Human Error* (2nd ed.), Ashgate, pp.38-39, 244-246.



Chronic Uneasiness*

A deep-rooted respect for the technology

Mindfulness

to protect assets
against *uncontrolled*:

- 1) Transfers of energy
- 2) Movements of mass
- 3) Transmissions of information



how you perceive, feel, and think
about assets and their hazards

A Preoccupation with Failure: Value Addition vs. Value Extraction



Risk-Based Thinking*

AMRL

- ◆ **Anticipate** – know what to expect
- ◆ **Monitor** – know what to pay attention to
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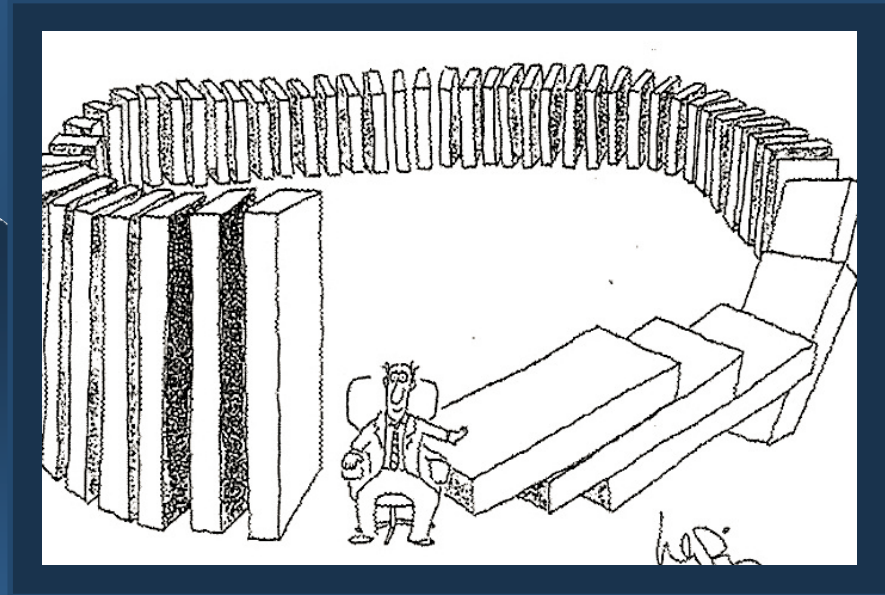
Touching = Risk



Anticipate

AMRIL

- ◆ Know what to expect: assets / hazards
- ◆ Accomplishments: value additions (planned)
- ◆ Inherent risks:
 - Transfers of energy
 - Movements of mass
 - Transmissions of information
- ◆ What if...?





Monitor

AMRL

- ◆ Know what to pay attention to: TouchPoints
- ◆ TouchPoints: human actions that change the state of an asset through work ($W=fxd$)
- ◆ Critical steps and Risk-Important Actions
- ◆ Critical parameters: safety and quality
- ◆ Situation awareness

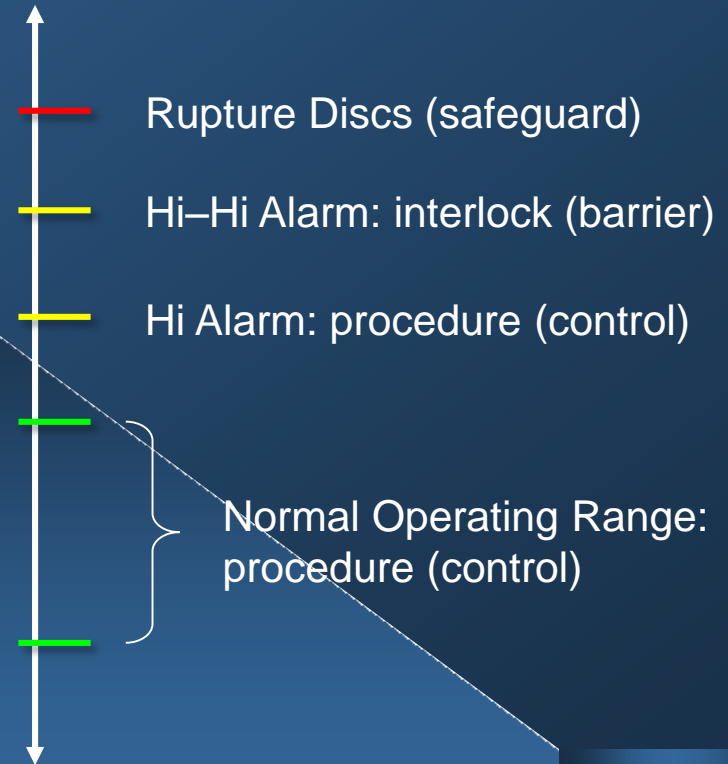




Respond

AMRL

- ◆ Know what to **Do**: Positive Control
- ◆ Eliminate, Prevent, Catch, Detect, Mitigate
- ◆ Hu Tools
- ◆ Stop when unsure
- ◆ Conservative decision-making
- ◆ Pre-positioned resources, reserves
- ◆ Engineered safeguards

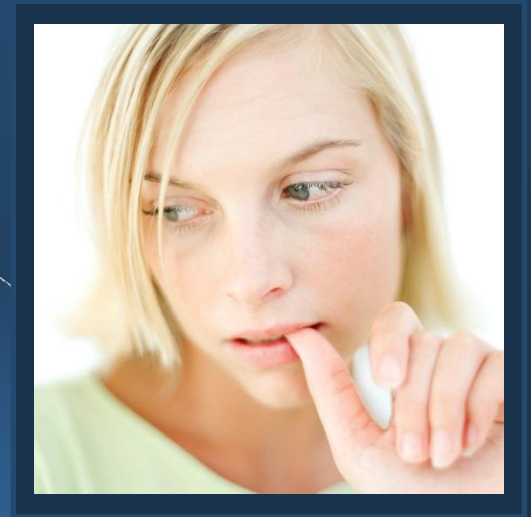




Learn

AMRL

- ◆ Know what has happened (past): operating experience and personal experience
- ◆ Know what is happening (present): situation awareness; relentless pursuit of truth; facts; thinking ahead
- ◆ Know what to change (future): system-level improvements, personal development, protection of assets for future tasks





Risk-Based Thinking

A M R L

Anticipate

Know
what
to expect

Monitor

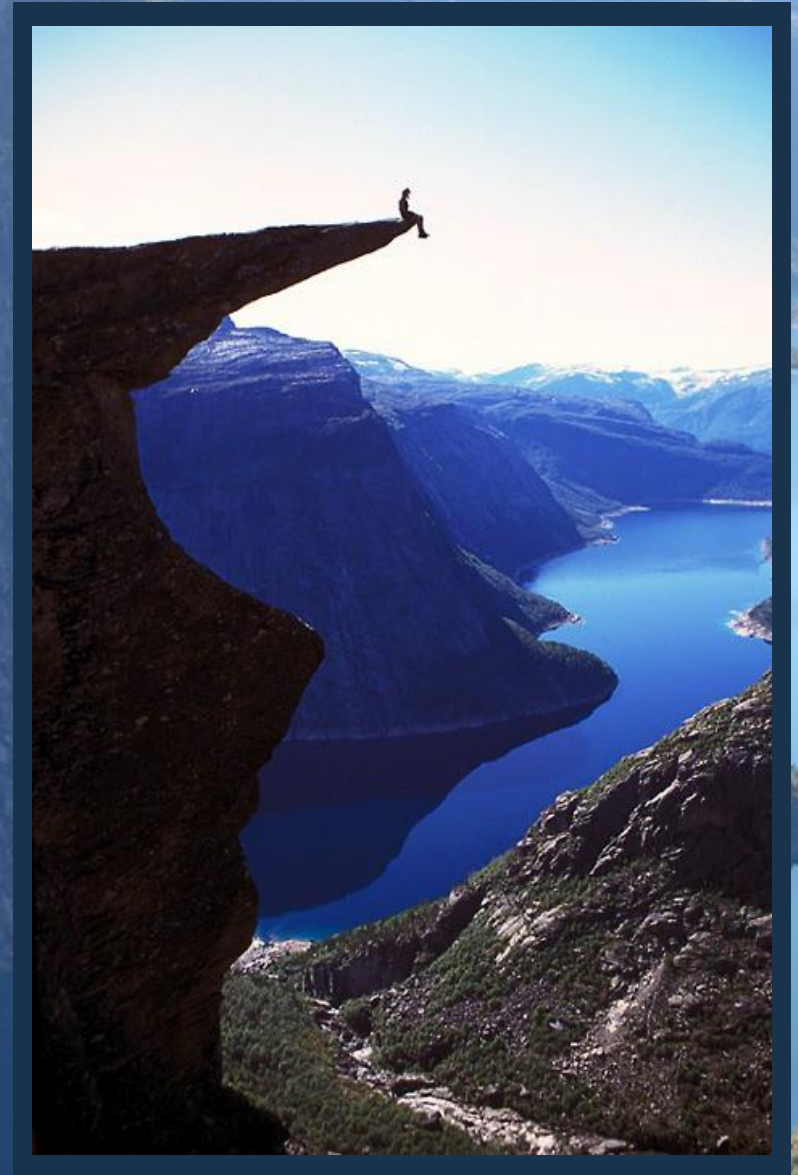
Know
what
to pay
attention to

Respond **Learn**

Know
what
to do

Know
what:
• Has happened
• Is happening
• To change

Trolltunga Odda, Norway

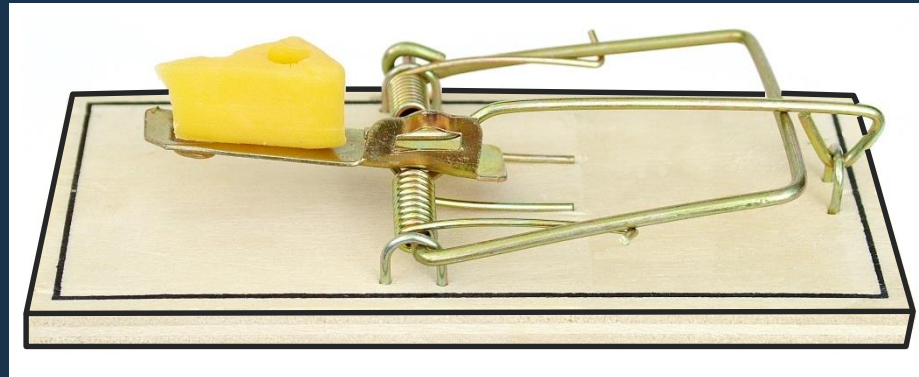




CRITICAL STEPSM

– Point of No Return | What **MUST** Go Right

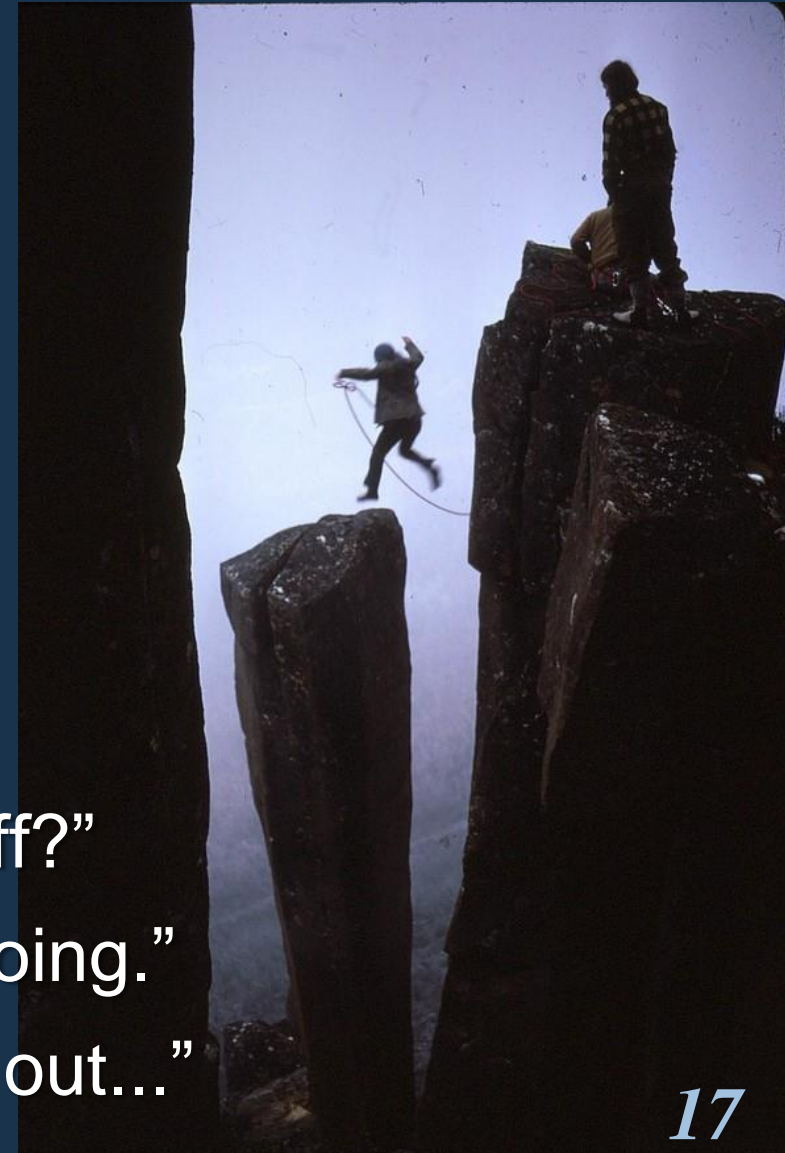
A human action that **will** trigger **immediate, irreversible, intolerable harm** to an asset (if that action or a preceding action is performed improperly)





Famous Last Words at Critical Steps

- ◆ “Oops.”
- ◆ “Watch this.”
- ◆ “Nice doggy.”
- ◆ “Look Ma, no hands.”
- ◆ “What does this button do?”
- ◆ “Don’t worry. I’ve done this a hundred times.”
- ◆ “Are you sure the power is off?”
- ◆ “Trust me, I know what I'm doing.”
- ◆ There's only one way to find out...”



Strength of Hu Tools	Self-checking			
Cornerstones of Risk-Based Thinking	Stop	Think	Act	Review
Anticipate (know what to expect)		✓		
Monitor (know what to pay attention to)	✓	✓	✓	✓
Respond (know what to do)	✓	✓	✓	✓
Learn (know what happened, what is happening, what to change)		✓		✓



Using AMRL, Workers Create Safety*

- ◆ Expertise: in-depth technical know-how tempered with experience; knowledge of limitations
- ◆ Humility: willingness to learn
- ◆ Chronic uneasiness: mindfulness of uncertainty in the workplace
- ◆ Adjustments: responses to underspecified plans, procedures, policies, design, etc. in order to protect key assets during work

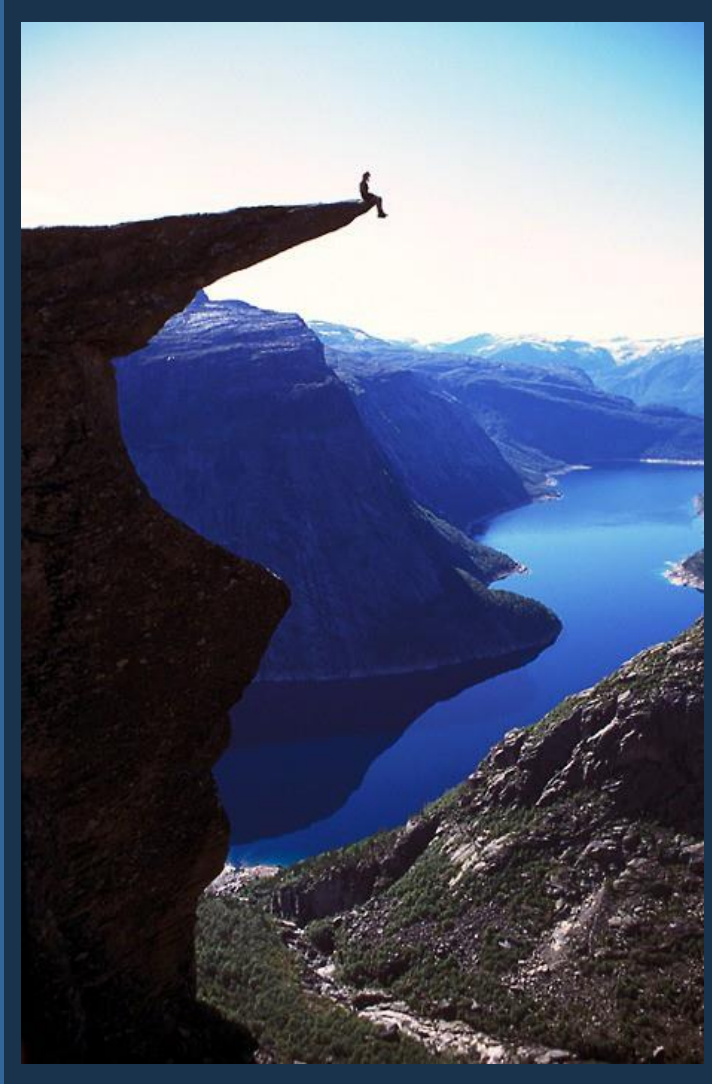
Integration

Work Execution Process

Enabling Risk-Based Thinking	Preparation	Execution	Learning
Anticipate (know what to expect)	Review the task to identify what is to be <u>Accomplished</u> (outputs) and what to <u>Avoid</u> (harm)	Look ahead to all: <ul style="list-style-type: none"> • Transfers of <u>energy</u> • Movements of <u>mass</u> • Transmissions of <u>info</u> 	Foresee impact on safety and reliability of future work (assets) if nothing changes
Monitor (know what to pay attention to)	Review work <u>procedures</u> that describe the accomplishments and expectations Identify <u>critical steps</u> and related <u>risk-important actions</u> (RIA)	Concentrate on: <ul style="list-style-type: none"> • <u>TouchPoints</u>—changes in state of <u>assets</u> • <u>Critical steps</u> / RIAs • Critical parameters 	Identify: <ul style="list-style-type: none"> • Differences between <u>Work as Done</u> and <u>Work as Planned</u> • Surprises, errors, and recurring adjustments
Respond (know what to do)	Decide on how to retain <u>positive control</u> of accomplishments and avoid loss of control	As needed, apply: <ul style="list-style-type: none"> • Hu Tools • Contingencies • Stop Work Criteria • Conservative decisions (adjustments) 	Conduct a post-job Review Report serious differences between WaD & WaP
Learn (know what happened, what is happening, what to change)	Recall relevant <u>Operating</u> and <u>personal experiences</u> . Ask “ <u>What if ...?</u> ”	Be mindful: <ul style="list-style-type: none"> • Chronic uneasiness • Situation awareness • Observation and Feedback 	Identify changes: <ul style="list-style-type: none"> • System level • Personal level



Live Long and Prosper*



Tony Muschara, CPT
4724 Outlook Way NE
Marietta, Georgia 30066-1790
USA
678-665-2095
tmuschara@muschara.com
<http://www.muschara.com>

* Popularized by actor Leonard Nimoy as the character Mr. Spock in the television show, *Star Trek*, but is actually an variation of a blessing by Jewish rabbis in worship services.